





## OUR ALUMINIUM PRODUCT RANGE

Enhancing your home with a cutting-edge addition is made easy with our aluminium range. From our beautiful bi-fold doors through to our high performance curtain walling, you'll be able to find the perfect style for your property without the hassle. With a wide range of colours and styles on offer, it's never been easier to make your house a home.



#### **GLAZING OPTIONS**

We offer a wide range of quality, made to measure glazing options, so you won't have to overlook glass as a decorative feature.



#### **PATIO DOORS**

Simple gliding motion, increased living space and generous glazing areas make these doors a wonderful addition to any home.



#### **HERITAGE WINDOWS**

The new solution for maintaining the classic looks of a steel framed window with a modern, thermally efficient aluminium frame.



#### **COLOUR OPTIONS**

Colour can play a big role in determining the overall feel of your home; we're here to help you get the right option for your property.



#### ALITHERM 400 DOOR SYSTEM

A high performance design with incredible versatility and accessibility, combining classic charm with modern innovation.



#### **TILT & TURN WINDOWS**

A multi-functional alternative to the casement window, tilt & turn windows offer a choice of opening options to suit your needs and your home.



#### **BI-FOLD DOORS**

Multi-panel function, customisable opening configuration and a seamless connection to your garden or property interior.



#### ALITHERM 400 WINDOWS

Our Alitherm 400 window system is able to achieve a Window Energy 'A' rating, with overall U-Values as low as 1.5W/m²K.

### A Wide

## Range of Products,

Defining Excellence From The Ground Up.



We offer a wide range of high quality glazing options, from ornate one-off lead and stained designs, through to the more traditional rectangular and diamond lead designs. You can also opt for privacy and solar glazing for increased comfort and performance across the year.

All of our glazing options are manufactured using premium materials and professional techniques, ensuring they uphold an outstanding level of structural integrity. This will allow you to enjoy complete peace of mind.

## **GLAZING OPTIONS**



FEATURE GEORGIAN BAR



INTERNAL GEORGIAN BAR



STAINED DESIGNS



LEAD & BEVEL DESIGNS

## **PATTERNED** GLASS



CONTORA



FLORIELLE



STIPPOLYTE



**CHARCOAL STICKS** 



CHANTILLY



MINSTER

Other patterns are available

## Stand out with **Colour**

Our aluminium collection is available in a comprehensive range of colours, so you're sure to find the perfect match. All of our colours comprise of a highly durable, powder coated finish to ensure they don't lose their richness or fullness over the years.

As the options that we offer can be decorated with a range of finishes, our colour selection allows them to be seamlessly fitted into both modern and traditional homes alike. This means that you won't have to miss out on the cutting-edge design, no matter your property style.

Select a single colour or a dual colour combination by choosing a different colour for inside and out.

## Guaranteed for **25 years**\*

\*The guarantee we offer covers the coated aluminium against peeling, powdering and blistering as well as chalking, fading, and loss of sheen. Please ask for full details of the guarantee.

Please notify us if the products are to be installed in hazardous environmental conditions as this will affect the guarantee.

The Sensation paint finish is difficult to reproduce in the printing process, as the textured finish takes on a "shimmer" effect in certain light and is unique when compared to the standard range of colours available in the market.

Please be aware that these colours come in different surface finishes as indicated. Please note that these colours are only intended as a guide and you should request a KL colour chart for a more accurate image.

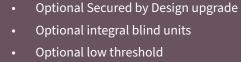




## BIFOLD DOORS

#### **WHAT ARE BIFOLD DOORS?**

Bifold doors consist of multiple panels that open in a sequence, allowing you to enjoy a generous opening. Their sleek and light design combines with a simple opening mechanism, ensuring easy and effective use every time.



Energy Rating
1.6W/m2K
New Dwellings



Optional acoustic and barrier glazing

Energy rating
WER C Existing
Dwellings





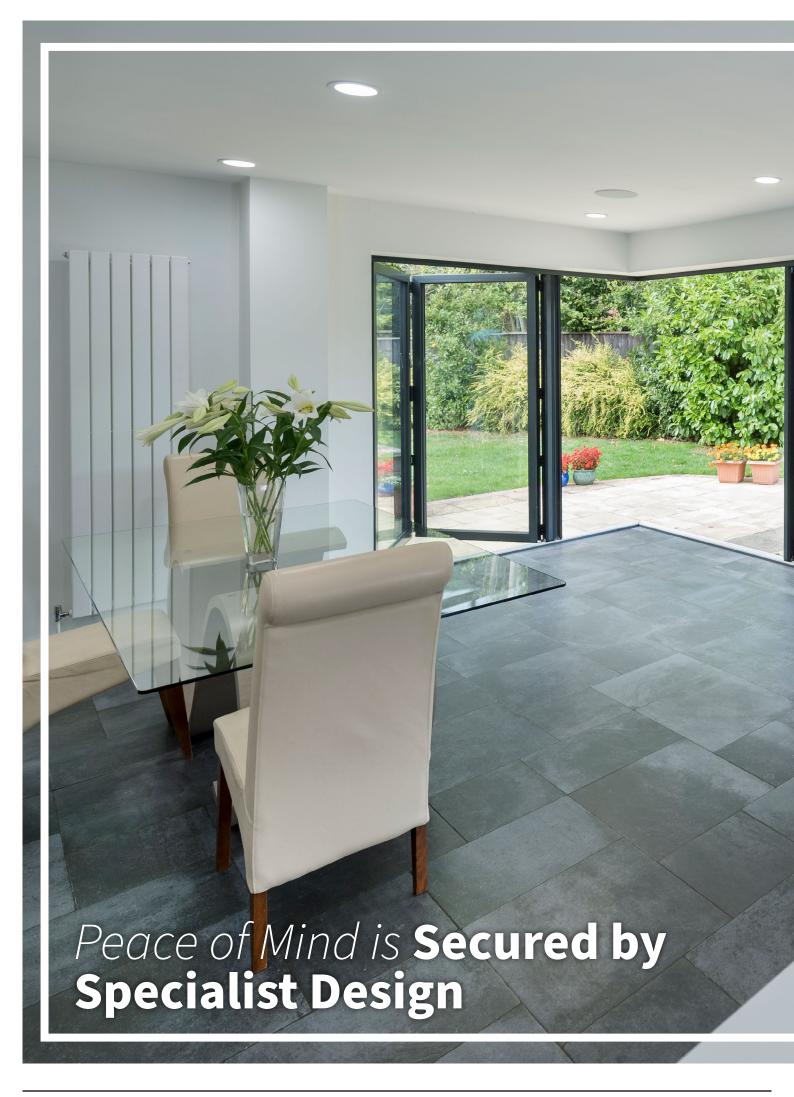


Our aluminium bifold doors are inherently customisable, available in a wide range of colours.

You can also choose from a wide selection of hardware options and panel counts to ensure you get the ideal fit for your home, perfectly suited to your requirements.

A CUTTING-EDGE DOOR
DESIGN, OFFERING A
BEAUTIFULLY SEAMLESS
CONNECTION BETWEEN
YOUR HOME AND GARDEN.







# Upgrade to Secured by Design

We understand that security is important for helping you feel comfortable in your home, which is why we provide an optional upgrade to "Secured by Design" accreditation. These doors have been meticulously tested under Police specifications to ensure your home is better protected.

**Secured by Design** 

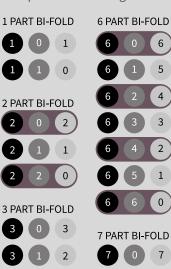


Accredited Member Company

sternfenster windowsystems

#### **CONFIGURATIONS**

Complete list of configurations









5 PART BI-FOLD











5 4 1



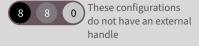


### KEY TO CONFIGURATIONS









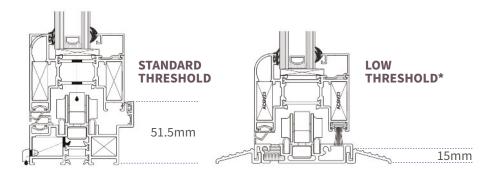
\*Low threshold are not recommended for external exposed locations



#### **BI-FOLD DIMENSIONS**

Maximum height 2500mm, maximum sash width 1200mm, minimum sash width 700mm

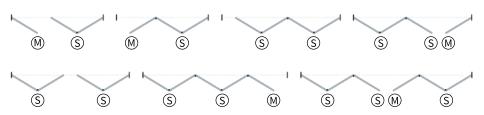
1 door design	min width 600mm	max width 1287mm
2 door design	min width 1550mm	max width 2500mm
3 door design	min width 2260mm	max width 3700mm
4 door design	min width 3020mm	max width 4900mm
5 door design	min width 3680mm	max width 6100mm
6 door design	min width 4430mm	max width 7350mm
7 door design	min width 5100mm	max width 8500mm
8 door design	min width 5860mm	max width 9400mm



#### **CONFIGURATIONS**

Examples of design configurations (open in or out)

M Main door handle
S Slave door handle



Not all options have an outside handle, please check the full list on the left. We also recommend that if you are in an exposed location that you do not have open in bifolds.





#### HIGH PERFORMANCE ALUMINIUM PROFILE

Free your living space with an intelligent, high quality aluminium profile with edges and finishes to match the aesthetics of your property.



#### ENERGY EFFICIENCY

With 28mm double glazing, and 36mm triple glazing options available, our bi-fold doors provide superior performance in energy efficiency.



## FLEXIBLE CONFIGURATIONS

We offer a wide choice of configurations with aluminium bi-fold doors. You can choose left to right, right to left and anywhere in-between.



## PATIO DOO

#### WHAT ARE PATIO DOORS?

Patio doors feature a sliding door panel that operates on a horizontal axis. This means that they do not require a swing arc, allowing you to increase the overall living space that you have in the room that they are installed in.



**Energy Rating** 1.6W/m2K New Dwellings



Optional acoustic and barrier glazing

Energy rating WER C Existing **Dwellings** 











myALI patio doors feature a sleek, stylish aesthetic that is enhanced with high performance hardware and generous glazing areas.

Achieving impressive levels of security and thermal efficiency, these doors outclass the traditional design.

ENJOY SMOOTH
OPERATION, LASTING
QUALITY AND A BRIGHTER,
MORE SPACIOUS HOME
WITH THIS DESIGN.

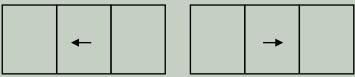
#### CONFIGURATIONS

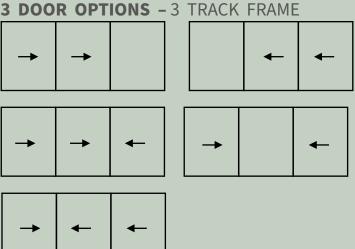
Complete list of configurations

#### 2 DOOR OPTIONS - 2 TRACK FRAME

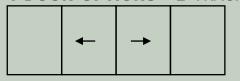


#### **DOOR OPTIONS - 2 TRACK FRAME**

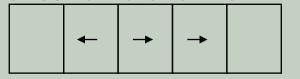




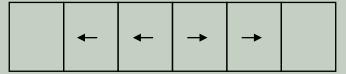
#### 4 DOOR OPTIONS - 2 TRACK FRAME



#### **DOOR OPTIONS - 3 TRACK FRAME**



#### 6 DOOR OPTIONS - 3 TRACK FRAME



#### PATIO SPECIFICATION

- Depending on the overall size of the opening there are different options for the number of door sashes and what configuration you want them sliding in.
- The maximum overall height of the patio is 2550mm.
- The maximum width of any door section is 2500mm.
- The maximum weight of any door section is 250kg.
- The larger the glass area, the thicker the glass required and the heavier the door. Access issues should also be considered with large pieces of glass.
- 4mm toughened glass should be used up to 1.6m<sup>2</sup>, 6mm toughened glass up to 2.2m<sup>2</sup> and either 8mm or 10mm glass after this. Please liaise with us regarding location and design so that we can advise you on the best glass.
- 4mm units = 20kg per m<sup>2</sup>, 6mm units = 30kg per m<sup>2</sup>, 8mm units = 40kg per m<sup>2</sup>, 10mm units = 50kg per m<sup>2</sup>, an unglazed sash at 2.5m x 2.5m weighs approx 25kg.
- There are a variety of different door styles that can be used, ranging from the slim 34mm section through to the 83mm section. As a general rule, the bigger the door and the more exposed location the bigger the
- Depending on the wind loading there are numerous strengthening bars that may need to be fitted onto the meeting styles to give structural stability.
- There are different door outer frames, the double track at 117.5mm wide (2 track frame) which is used as standard where you only have single doors moving in one direction and a triple track at 184.5mm wide (3 track frame) which is used when multiple doors are sliding, see configurations opposite.
- The outer frame has an internal upstand around the perimeter, at the cill section this allows the internal floor level to finish flush with it.

#### **PATIO DIMENSIONS**

- Maximum overall width 7000mm.
- Maximum overall height 2550mm.
- Maximum sash size 2500mm x 2500mm.
- Standard double track width 117.5mm, triple track width 184.5mm, both with an upstand 52mm.







## MULTI-WHEELED ROLLING SYSTEM

An intelligently designed opening system allows our patio doors to offer complete ease of use that lasts.



## RANGE OF ACCESSORIES

We offer a range of handle and hinge options, allowing you to tailor your aluminium patio doors to your personal tastes.



### **CUSTOMISABLE OPENINGS**

To suit your home, you'll be able to choose the number of sliding panels that you have. You'll always get the perfect fit.



## **ALITHERM 400**

## DOOR SYSTEM

#### WHAT IS THE ALITHERM 400 DOOR SYSTEM?

The Alitherm 400 Door System is extremely versatile with a number of styles to choose from. In certain configurations there is the option of a 'flying mullion', which means that there is an unobstructed entrance when both doors are opened.

- Pa with ETD410 threshold
- Water tightness value of Class 5a 200 Pa / Class E 1050Pa with ETD410
- Resistance to wind load value of Class BE & AE 2400 Pa with ETD410 threshold



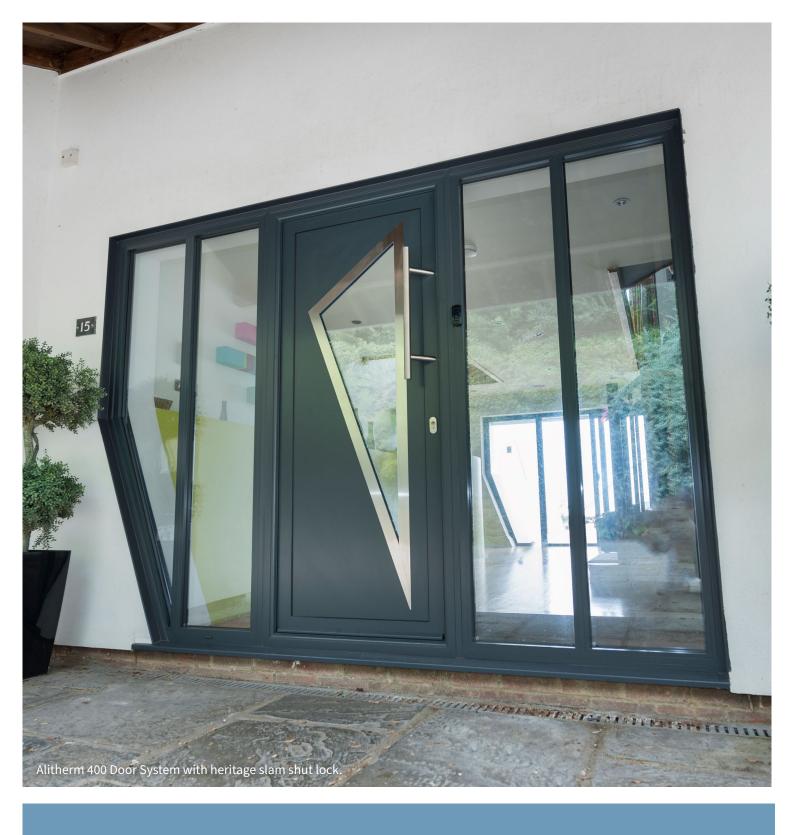
**Energy Rating** 1.4W/m2K New Dwellings



Energy rating **WER C** Existing **Dwellings** 



Security





Our Alitherm 400 Door System can be fitted with a low threshold option to improve the accessibility of wheelchair and pushchair users, combining high security locking systems and a high performance profile to serve as a fantastic addition to any home.

This door system is available in a wide range of colours and finishes, allowing you to decorate your new addition in a style that is perfect for you. Enjoy both traditional aesthetics and modern quality without compromise.

THE DEFINITIVE OPTION FOR THOSE LOOKING TO CAPTURE THE ESSENCE OF THE CONTINENT, ENHANCING THE FEEL OF ANY HOME.



#### OUR CASEMENT WINDOW RANGE

## **ALITHERM**

#### **WHAT IS THE ALITHERM 400 RANGE?**

The Alitherm 400 is perfect for homeowners wanting highperforming, thermally efficient windows with great aesthetics and an excellent life span.

- 28mm double glazed options
- WER of 'A' and centre pane U-value of 1.2 W/m2K for existing dwellings
- U-value of 1.5 W/m2K (centre pane of 1.2 W/m2K) for new dwellings and commercial projects







Water E1200



Wind 2400Pa



Make every detail perfect. With a wide range of colour options, matching a window to a home has never been easier. ENHANCE YOUR HOME
WITH A CUTTING-EDGE
DESIGN, BRINGING MUCH
LOVED AND VALUED
FEATURES INTO THE
MODERN AGE.





#### TRADITIONAL STYLING

Complimenting contemporary and traditional homes alike, the versatile Alitherm 400 provides a picture-perfect aesthetic. The ideal choice with its exceptional weather resistant qualities and low maintenance design.



### IMPRESSIVE PERFORMANCE

Enjoy a warmer, more comfortable home with exceptional energy performance. Our Alitherm 400 window system is able to achieve a Window Energy 'A' rating, with overall U-Values as low as 1.5W/m<sup>2</sup>K.



#### **HIGHLY DURABLE**

Enjoy lasting quality with our aluminium windows. Highly durable, they will not rot, warp or discolour over time. Designed to meet the demands of today's modern home, these windows are incredibly low maintenance.



OUR CASEMENT WINDOW RANGE

# **HERITAGE**WINDOWS

#### WHAT ARE HERITAGE WINDOWS?

Heritage windows are designed to be built as a multi-part window, loyally capturing the look of the traditional window build. They are suited as a modern solution for refurbishment projects and period properties.



**Air** 600Pa



600Pa



Wind 2400Pa



Our Heritage range of aluminium windows stands as the ideal solution for homeowners looking to maintain the character and charm of their property, utilising traditional designs to accommodate listed building renovations and refurbishment projects.

BRING TRADITION
TO YOUR PROPERTY
WITH THE HERITAGE
RANGE, INSPIRED
BY GENERATIONS OF
WINDOW DESIGN AND
AESTHETIC.





#### **HERITAGE DESIGN**

The Heritage window system offers a modern thermally broken alternative to old steel windows, specifically designed with slim sightlines, attractive contours and enhanced thermal performance.



#### **HIGH PERFORMANCE**

Protect your home from the elements and any would be intruders with a traditional window design. Our Heritage collection utilises a cutting-edge approach throughout.



#### **WEATHERPROOF**

To ensure a warmer and more comfortable home throughout the year, these windows utilise high performance weather seals to eliminate draughts.



# TILT & TURN RANGE

#### WHAT IS A TILT & TURN WINDOW?

Aluminium tilt & turn windows are characterised by a 'tilt' function, which means the window can open on a 90° angle without compromising the locking system. They stand out as a unique window design, effortlessly enhancing functionality and home comfort.

- U-value of 1.6 W/m2K (centre pane of 1.1 W/m2K) for new dwellings and commercial projects
- U-value of 1.4 W/m2K (centre pane of 0.8 W/m2K) for existing dwellings







**Water** 900Pa



Wind 2400Pa





#### **CONTEMPORARY DESIGN**

Our tilt & turn range offers a warm contemporary feel and is aesthetically pleasing to the eye with a flush finish. They also have great thermal properties with an innovative polyamide thermal break.



#### **LEADING PERFORMANCE**

Designed for today's standards, our aluminium tilt & turn windows enhance any property with impressive levels of security, thermal efficiency, and lifespan for lasting quality.



#### **WEATHERPROOFED**

Keeping the elements at bay is important to maintaining a comfortable home, which is why we ensure all of our tilt & turn windows prevent draughts and water ingress.









